



Southern Stretch Forming

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 Serving the US from CA (2), PA, TX and WI

QUOTE REQUEST FOR HELIX CURVES

| | |
|------------------------------------|--------------------|
| Reference or Job Name: _____ | Today's Date _____ |
| Date Curved Metal Is Needed: _____ | |

| FROM: | TO: SOUTHERN STRETCH FORMING |
|---|--|
| Company: _____ Contact: _____ Address: _____ City, ST, Zip: _____ Phone: _____ Fax: _____ E-mail address: _____ | <input type="checkbox"/> TEXAS DIVISION 9070 Teasley Ln. Denton, TX 76210 <input type="checkbox"/> N. CALIFORNIA DIVISION 810 Kiernan Ave. Modesto, CA 95356 <input type="checkbox"/> S. CALIFORNIA DIVISION 2200 Fleetwood Dr # B, Jurupa Valley, CA 92509 <input type="checkbox"/> PENNSYLVANIA DIVISION 300 Mitchell Hill Rd. Butler, PA 16002 <input type="checkbox"/> WISCONSIN DIVISION 7555 Stewart Ave. Wausau, WI 54401 |

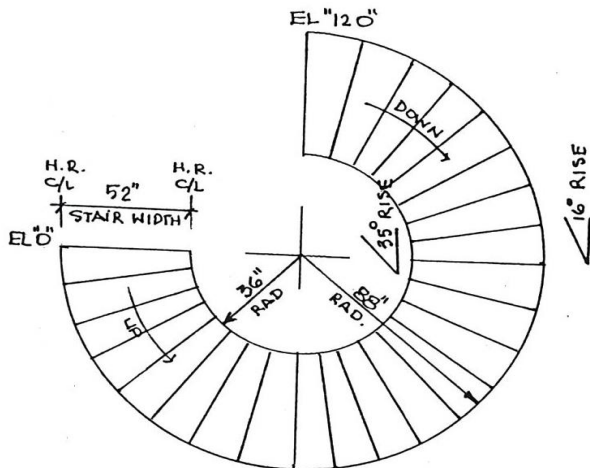
| Item # | Quantity required | Sketch with arrow toward inside radius OR <input type="checkbox"/> Drawing attached | Plan View Radius (inches) | Arc Length Needed | Degrees of Rise | Extrusion #, description or other |
|--------|-------------------|--|---------------------------|-------------------|-----------------|--|
| 1 | | | | | | <input type="checkbox"/> Mill finish <input type="checkbox"/> Clear anodize <input type="checkbox"/> Bronze/black anod. <input type="checkbox"/> Painted <input type="checkbox"/> Thermally broken |
| 2 | | | | | | <input type="checkbox"/> Mill finish <input type="checkbox"/> Clear anodize <input type="checkbox"/> Bronze/black anod. <input type="checkbox"/> Painted <input type="checkbox"/> Thermally broken |
| 3 | | | | | | <input type="checkbox"/> Mill finish <input type="checkbox"/> Clear anodize <input type="checkbox"/> Bronze/black anod. <input type="checkbox"/> Painted <input type="checkbox"/> Thermally broken |

The below is to show the information we need to quote your helical. The numbers given are examples.

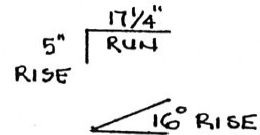
- 1.) Plan view radius to the centerline of the glass for both the inner stair and outer stair rails.
- 2.) Either the rise and run or the degree of rise for both the inner stair and outer stair rails.



Radius →



Rise and run for outside radius
OR degree of rise.



Rise and run for inside radius
OR degree of rise.

